

# Patch installation of Dr.ABE\_Blank software v1.03.04

The patch for Dr.ABE\_Blank version 1.03.04 can be located on Disc 2 or downloaded from the Amada support web site (<u>http://www.amadasupport.com</u>). <u>Please install the full version (1.03.03) before installing the patch.</u>

\* Please back up your settings before performing the patch installation. The backup file may be restored after the installation.

(Please refer to the next section about the procedure of Backup/Restore.)

Do not run this installation from the Internet Site, please save it down to your Desktop before proceeding.

• At the completion of v1.03.04 patch installation (or restoring a backup), the following window may appear:



• Specify the Machine Series that corresponds to your particular machine(s).



## **Backup / Restore Setting**

This section covers the procedure for Backup/Restore of machine/material parameters and various settings.

## Backup

The backup file is a compressed file (.zip).

Please create a folder (C:\Dr.ABE Backup\) where the backup file will be saved.

Step 1 C	Click [System	Setting].					
Dr.ABE							
	Part Quantity				8	D	.ABE
	FO3015	~	$\bigcirc$	System	Setting		00

## Step 2 Click [System] tab, and click [Backup & Restore].

System Setting			- System Informa	tion		
Import Unit	Inch	*	Dr.ABE	Ver 1.03.03		
Display Unit	Inch	~	Main	Ver 1.03.03	Localhost	
Language	English	~	Tool Assign	Ver 1.03.03	Localhost	È
Database	File	~	AutoExecute	Ver 1.03.02	Localhost	
Simulation	Dr.ABE Blank	~	DOM	Ver 1.02.01		
Version		~	Preference Fran	ne Current Folder		
CADEditor	AP100	~	C:\Program Files	s\Amada\Al-CAM\Prefere	nceFrame\My Pr	efere .
PC Name	PC01		Machine Parame	essing eter Server PC	LocalHost	
Initial Part Number	1		Material Parame	ter Server PC	LocalHost	
Sheet Select by	Material Name	•	O SDD Paramet	er Automatic Download	SQL7.0 or Lat	er
✓ Use Wizard for Sh icense Registration	O Material/Thick eet Size/Name	iness	<ul> <li>MiniSDD Para At the time of</li> <li>Data Server PC()</li> </ul>	meter Automatic Downlo Starting of Dr.4 Execution of An AP100/PCL)	oad ABE utomatic Proces	sing
Registration			Access Ir	nfomation Manager		
System Backup & Res	store		Decrease Shee	et Quantity When Save No	Customi	ze Repo
Backu	p & Restore		Select Skeleton	n/Remnant to Save When	Save NC	



### Step 3 Click [Browse].

🧼 Dr.ABE System Backup/Restore	
Image: Select All       Clear All	kup       File       V1.02.05_Backu       Browset         File       V1.02.05_Backu       Browset         ✓ My Condition       ✓ Main Condition         ✓ Main Condition       ✓ Current Nesting Plan         ✓ Current Nesting Result       ✓ Dr.ABE Material Parameters         ✓ Dr.ABE Material Parameters       ✓ Dr.ABE Material Parameters         Select All       Clear All

**Step 4** Select the folder, which was created beforehand, as the destination where the backup file will be saved, at [Look in:]. Enter a name for saving the backup file in [File name:], and Click [Open] to finish.

Choose a back	ıp file					? 🔀
Look jn:	Dr.ABE Back	up		<b>O Ø</b> E	<del>ب</del> الله م	
My Recent Documents						
Desktop						
My Documents						
My Computer						
	File <u>n</u> ame:	Backup-2007111	6			<u>O</u> pen
My Network	Files of type	- Backup-File(*:zip)			C	Cancel



#### Step5

Select all the checkboxes to the left panel of the screen, or use the Select All tab and click [Backup]. The backup processing will be executed.





Step 6 The backup is completed. Click [Close].



**Step 7** The backed up items will be displayed in the right hand panel of the screen. Click [x] to close the screen.

Dr.ABE System Backup/Restore			
Items to Backup		Items to Restore	. i.,
My Condition     Main Condition     Current Nesting Plan     Current Nesting Result     Dr.ABE Machine Parameters     Y Dr.ABE Material Parameters	Backup	File Backup-200711 B Main Condition Current Nesting Plan Current Nesting Result Dr.ABE Machine Parameter Dr.ABE Material Parameter	rowse s s
Select All Clear All		Select All Clear #	

## Step 8 Click [OK].

System Setting						
/iew System Opt	ion					
System Setting			System Informa	ition		
Import Unit	Inch	~	Dr.ABE	Ver 1.03.03		
Dicplay Unit	-		Main	Ver 1.03.03		
Display Offic	Inch	*	Nesting	Ver 1.03.03	Localhost	
Language	Engligh	~	Tool Assign	Ver 1.03.03	Localhost	
Contraction of the second	English		Sequence	Ver 1.03.03	Localhost	
Database	File	~	AutoExecute	Ver 1.03.02	Localhost	
o:			DOM	Ver 1.02.01		
Simulation	Dr.ABE Blank	~				
Version			Preference Fran	me Current Folder		
VCI SION			C-Drogram Files	Amada MI CAM Droforo	ncoFramo\My Dr	ofore
CADEditor	AP100	~	Cherogrammies	SiAmudua Al-CAMIFTETETE	neer rame my Pro	
			Parameter Proc	cessing		
PC Name	PC01	PC01		eter Server PC	LocalHost	
Initial Part Number					Eocarrost	
initial i are number		<u></u>	Material Parame	eter Server PC	LocalHost	
Sheet Select by	Material Name		SDD Parameter Automatic Download			
Sheet Select by	0		0 000 1 010100		SQL1.0 OF Lat	
	O Material/Thick	ness	Mini SDD Para	meter Automatic Downlo	oad	
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Use wizard for	Sneet Size/Name					2
Liconeo Pogietratio	ND .			Execution of A	utomatic Proces	sing
- License Registratio	<u></u>		Data Server PC(	AP100/PCL)	-	
Pogistration			Access	nfomation Manager		
Registration						
			Decrease Shee	et Quantity When Save N	C Customi	ze Report
- System Backup & F	Restore					
-			Select Skeleto	n/Remnant to Save Wher	Save NC	
Bac	kup & Restore				•	
C. M.			Create sheet in	normation when save N	6	
						_
				OK	Cance	

The complete parameters of Dr.ABE\_Blank have now been backed up.



## **Restore Setting**

Please follow this procedure for restoring your backup file.

The existing production plan, various settings, machine/material parameters will be rewritten, so please be careful.

## Step 1 Click [System Setting].



### Step 2 Click [System] tab, and click [Backup & Restore].

System Setting			System Informa	tion		
Import Unit	Inch	~	Dr.ABE	Ver 1.03.03		
Display Unit	Inch	~	Main Nesting	Ver 1.03.03 Ver 1.03.03	Localhost	-
Language	English	~	Tool Assign Sequence	Ver 1.03.03 Ver 1.03.03	Localhost Localhost	•
Database	File	~	AutoExecute	Ver 1.03.02 Ver 1.02.01	Localhost	
Simulation	Dr.ABE Blank	~				
Version		~	CilDrogram File	ne Current Folder		oford
CADEditor	AP100	~	C.Program rile:	SAIIIada AI-CAMIPTEIEIE	Incertaine wy Pr	elere .
PC Name	PC01		Machine Parameter	essing eter Server PC	LocalHost	
Initial Part Number	1		Material Parame	ter Server PC	LocalHost	
Sheet Select by	Material Name		O SDD Paramet	er Automatic Download	SQL7.0 or Lat	er
Use Wizard for Sh	Material/Thicki	ness	<ul> <li>Mini SDD Para At the time of</li> </ul>	meter Automatic Downlo Starting of Dr./ Execution of A	oad ABE utomatic Proces	sing
Cense Registration	1		Data Server PC(	AP100/PCL)	-	
Registration			Access II	nfomation Manager		
System Backup & Re Backu	J store p & Restore		Decrease Shee Select Skeleton Create Sheet In	et Quantity When Save No n/Remnant to Save When nformation When Save Ni	C Customi N Save NC	ze Repor

Step 3 Click [Browse].



ems to Backup	]	Items to Restore
My Condition     Main Condition     Current Nesting Plan     Current Nesting Result     Dr.ABE Machine Parameters     Dr.ABE Material Parameters	Backup	File Backup-200711 Browse May Condition Main Condition Current Nesting Plan Current Nesting Result Dr.ABE Machine Parameters Dr.ABE Material Parameters
Select All Clear All		Select All Clear All

**Step 4** At [Look in:], select the folder where backup file was saved. As for [File name:], select the backup file that will be restored from the list. Click [Open] to complete the process.

Choose a backu	p file			? 🔀
Look jn:	🗁 Dr.ABE Back	۹Þ	🖌 🗿 🌶 📂 🖽-	
My Recent Documents				
Desktop				
My Documents				
My Computer				
	File <u>n</u> ame:	Backup-20071116		<u>)</u> pen
My Network	Files of type:	Backup File(*.zip)	<b>v</b>	ancel

**Step 5** Select all the checkboxes in the right panel of the screen, and click [Restore]. The Restore process will then be initiated.



enis to backup		Rems to Restore
My Condition     Main Condition     Current Nesting Plan     Current Nesting Result     Dr.ABE Machine Parameters     Dr.ABE Material Parameters	Backup	File Backup-200711 Browse ✓ My Condition ✓ Main Condition ✓ Current Nesting Plan ✓ Current Nesting Result ✓ Dr.ABE Machine Parameters ✓ Dr.ABE Material Parameters

Step 6 The restore is completed. Click [Close].

Backup	
1	ConfigureMy Condition
1	ConfigureMain Condition
1	ConfigureCurrent Nesting Plan
1	ConfigureCurrent Nesting Result
1	ConfigureDr.ABE Machine Parameters
J	ConfigureDr.ABE Material Parameters
J	Compress
Su	iccess!
5	
	Close